

MAXEDA

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ABOUT US

Opera Group was founded in 2003. 18 years spent among the largest producers in the Italian, European and world ceramic sector.

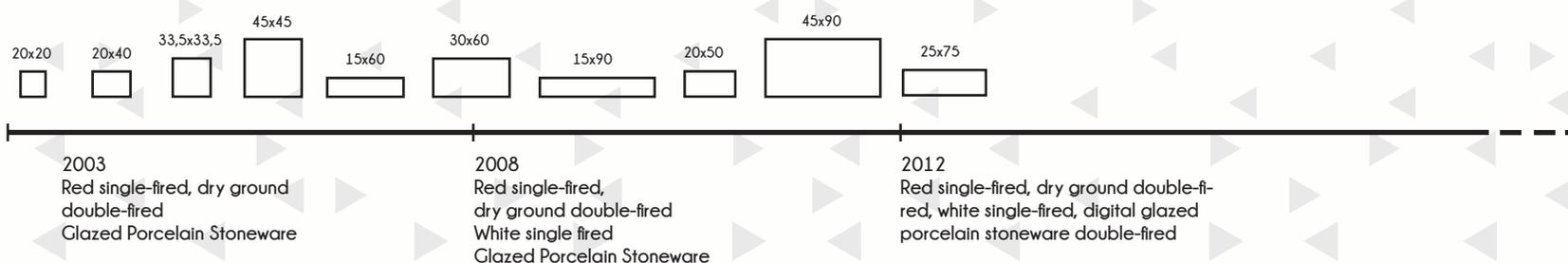
Active in the production and distribution of ceramic materials for floors and walls in more than 100 countries around the world, it has worked steadily to meet the integration of the logic of the various distribution channels in which it operates.

The continuous development and introduction into its technical structure of cutting-edge technologies for the production of highly innovative surfaces of products and Design, has allowed it to continue its distinctive process of ranges and formats.

The presence of the Opera brand and the Element brand among the major operators in the European and extra-European market is the result of constant investments made over the years.



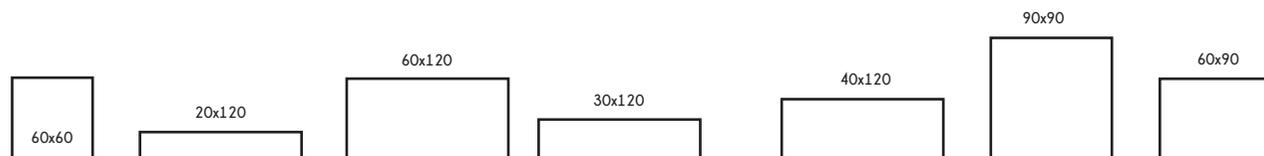
SURFACES'S EVOLUTION



ABOUT US



Sizes currently in production



2018
Double-fired dry ground
Digital Porcelain Tile, Rectified,
with Full Body Colouring

2019
Digital Porcelain Tiles, Rectified, Full
thickness colouring, modular formats

2022
Digital Porcelain Tiles, Rectified, with Full Body Colour,
modular sizes SUPERFAST technology for slabs and
products with thickness from 6mm to 2cm

Evolution of Percentage of type of production on totally produced

	2010	2013	2015	2019	2020
Red single-fired	70%	50%	30%	10%	0%
Gres porcealain	30%	50%	70%	90%	100%

A NEW PRODUCTION TECHNOLOGY

SUPERFAST

The first ever moldless press in the world for a flexible, high-performing and sustainable industry which makes it possible to obtain sub-formats with 60, 80 and 90 cm modules.

The new cutting-edge press is characterized by:

- high flexibility;
- high productivity
- the speed of the format change that occurs automatically through software;
- the speed of the thickness change from 3 to 30 mm.



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A NEW PRODUCTION TECHNOLOGY

SUPERFAST 19.000

A single belt for all formats
Being able to manage all the formats with a single belt per structure has considerable advantages.

- Saving of management costs, since there are no interruptions for machine set-up.
- Saving of time: the replacement of the belt from smooth to structured takes only 30 minutes.
- Saving of space: no warehouse needed for storing molds.

Possible formats:

from 600x600 mm to 1200x2700 mm



Automatic control of the thickness with a retroactive system
The atomized powders are laid on the belt with mobile dispensers linked to a doctoring system. The thickness of the material layer is constantly monitored also after pressing so that in the event of any variations occurring (change in humidity or granulometry) as a result of the doctor blade, the retroactive control system is able to correct it and adjust it automatically in the subsequent cycle.

A NEW PRODUCTION TECHNOLOGY

SUPERFAST 19.000

The new cutting-edge press is characterized by:

- high flexibility;
- high productivity
- the speed of the format change that occurs automatically through software;
- the speed of the thickness change from 3 to 30 mm.



Structure in the press

With Superfast it's possible to recreate any type of structured surface and three-dimensional effect thanks to the possibility of engraving the upper belt with a laser, starting from a graphic file with the possibility of printing up to four graphics simultaneously.

- High resolution
- Deep incision up to 3 mm
- Maximum geometric regularity (the pattern does not alter)

A NEW PRODUCTION TECHNOLOGY

SUPERFAST 19.000

No defect in planarity and improved caliber
Thanks to the slow and even laying and to
a pressing which is similarly slow and progressive,
with still atomized material, Superfast guarantees:

- improved uniformity on the entire surface and maximum planarity;
- improved geometry of the fired piece with a caliber per side less than or equal to 2 mm.



No residual stress

Since the atomized material is free to expand in the moldless pressing phase, no residual stress is generated with Superfast. This makes it possible to produce thicknesses from 3 to 30 mm, with a lower weight per sq.m.

These characteristics imply:

- lower waste of raw materials and energy;
- lower consumption of tools for rectification and lapping;
- less waste during the rectification phase;

A NEW PRODUCTION TECHNOLOGY

SUPERFAST 19.000

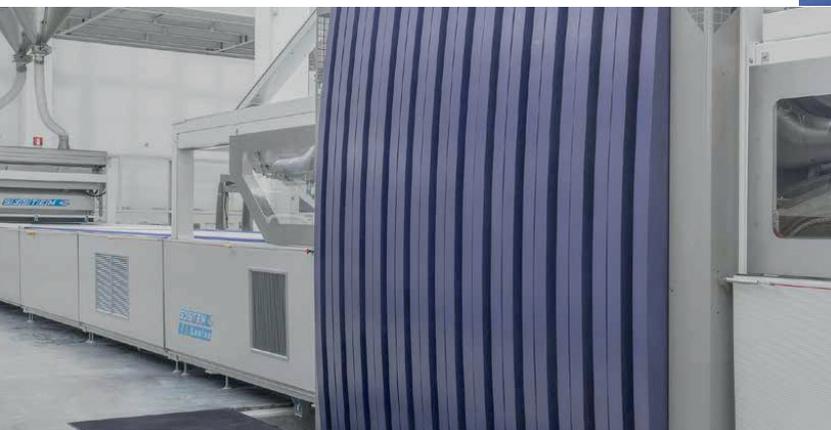
Unfired cutting

With Superfast it's possible to cut the ceramic surface after pressing and before being put into the kiln. It's an automatic cutting system integrated with the line, which is managed in a simple way through software.



Integral run-time full re-use of scrap over. The material recovered in the cutting phase is dry-ground directly at the side of the press and then mixed and input directly into the dispensers for the laying of the atomized material.

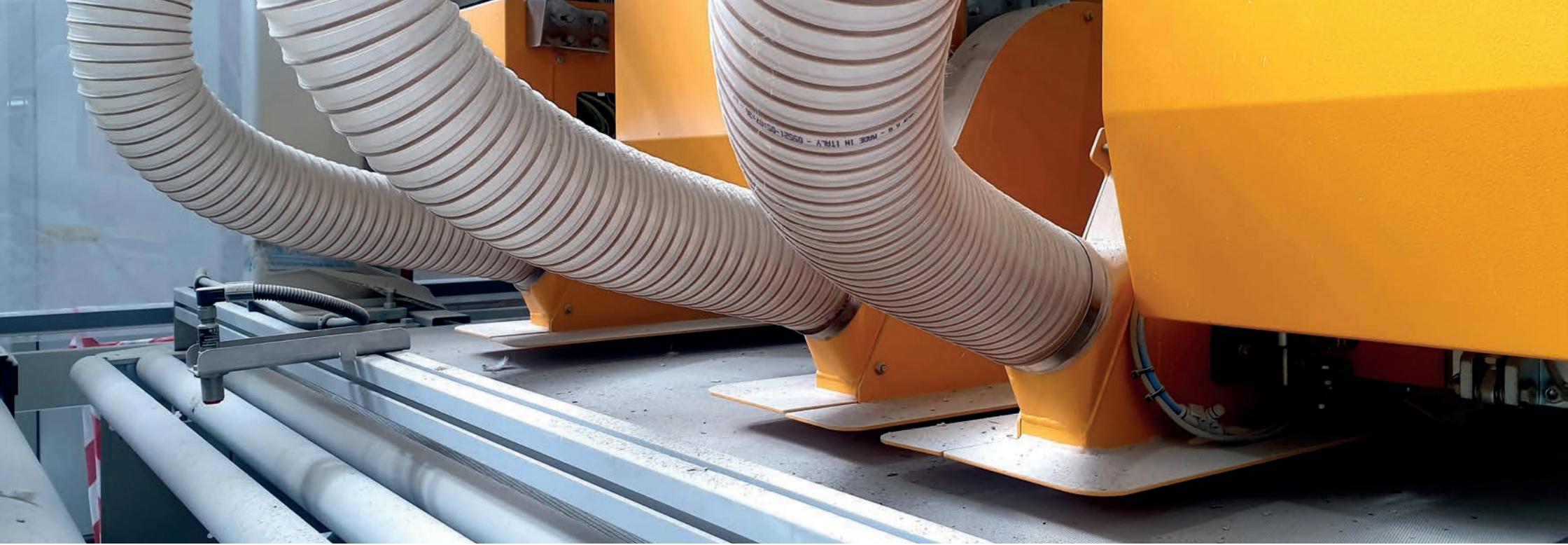
The Superfast process is able to manage pastes with a mix of virgin and recycled atomized material, the latter to the extent of 50% (industrially tested value).



Any type of atomized material

Superfast is able to process all classes of standard atomized materials, without requiring materials of particular types and/or with particular characteristics, permitting, in this way, great flexibility in the choice of input raw material in terms of humidity, smoothness and granulometry.







COLLECTIONS 2022 BY SUPERFAST

MILESTONE

60x60-60x120-90x90cm thich 9,5mm



STONE CRETE

60x60-60x120-90x90cm thich 9,5mm



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ALCHEMY

60x60-60x120-90x90cm thich 9,5mm



PRESTIGE

60x60-60x120-90x90cm thich 9,5mm



MILESTONE

SAND



90X90 CM Rett.
35"X35" Rect.



60X120 CM Rett.
24"X48" Rect.



60X60 CM Rett.
24"X24" Rect.

MILESTONE



WHITE



90X90 CM Rett.
35"X35" Rect.



60X120 CM Rett.
24"X48" Rect.



60X60 CM Rett.
24"X24" Rect.



MILESTONE

BLACK



90X90 CM Rett.
35"X35" Rect.



60X120 CM Rett.
24"X48" Rect.



60X60 CM Rett.
24"X24" Rect.

MILESTONE



SILVER



STONE CRETE

GREY



90X90 CM Rett.
35"X35" Rect.



60X24 CM Rett.
24"X48" Rect.

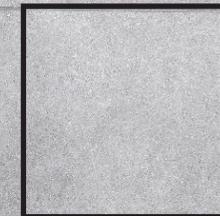


60X60 CM Rett.
24"X24" Rect.

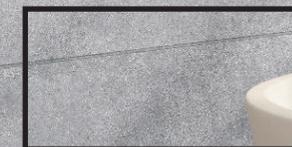
STONE CRETE



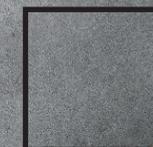
ALMOND



90X90 CM Rett.
35"X35" Rect.



60X120 CM Rett.
24"X48" Rect.



60X60 CM Rett.
24"X24" Rect.

STONE CRETE

BEIGE



90X90 CM Rett.
35" X 35" Rect.



120X60 CM Rett.
48" X 24" Rect.



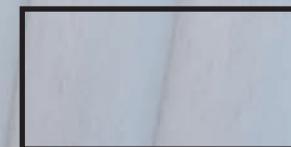
120X60 CM Rett.
48" X 24" Rect.

STONE CRETE

GREIGE



90X90 CM Rett.
35"X35" Rect.



60X120 CM Rett.
24"X48" Rect.



60X60 CM Rett.
24"X24" Rect.

ALCHEMY

GREEN

90X90 CM Rett.
35"X35" Rect.

60X120 CM Rett.
24"X48" Rect.

60X60 CM Rett.
24"X24" Rect.

ALCHEMY

WHITE



90X90 CM Rett.
35"X35" Rect.



60X60 CM Rett.
24"X24" Rect.



60X60 CM Rett.
24"X24" Rect.



ALCHEMY

COPPER



90X90 CM Rett.
35"X35" Rect.



60X120 CM Rett.
24"X48" Rect.



60X60 CM Rett.
24"X24" Rect.



ALCHEMY

MAGNET



90X90 CM Rett.
35"X35" Rect.



60X120 CM Rett.
24"X48" Rect.



60X60 CM Rett.
24"X24" Rect.

PRESTIGE

STATUARIO



X90 CM Rett.
"X35" Rect.

X120 CM Rett.
"X48" Rect.

60X60 CM Rett.
24"X24" Rect.

PRESTIGE

CALACATTA



90X90 CM Rett.
35"X35" Rect.



60X120 CM Rett.
24"X48" Rect.



60X60 CM Rett.
24"X24" Rect.

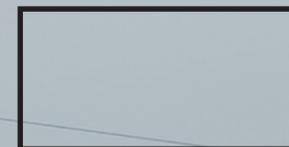
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PRESTIGE

ELEGANT GREY



90X90 CM Rett.
35"X35" Rect.



60X120 CM Rett.
24"X48" Rect.



60X60 CM Rett.
24"X24" Rect.

PRESTIGE

MARQUINIA

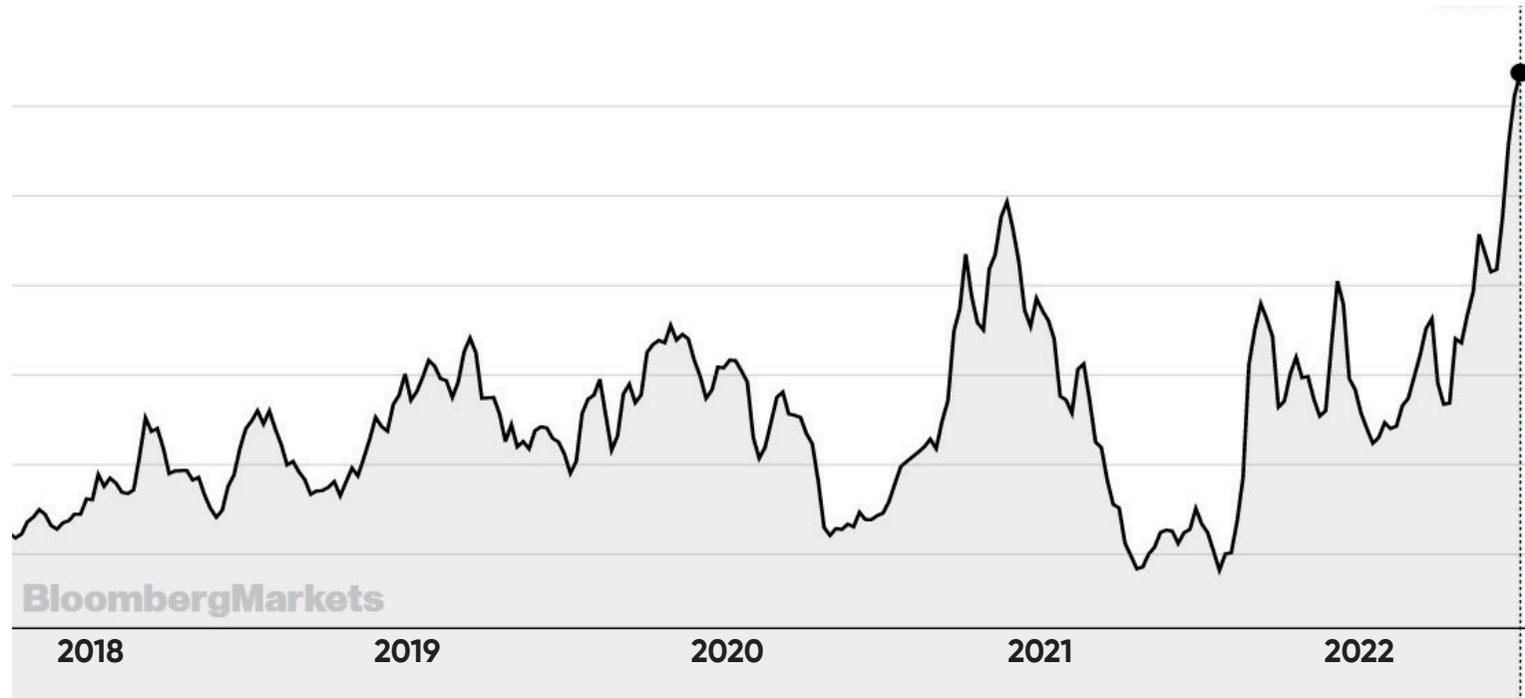
90X90 CM Rett.
35"X35" Rect.

60X120 CM Rett.
24"X48" Rect.

60X60 CM Rett.
24"X24" Rect.

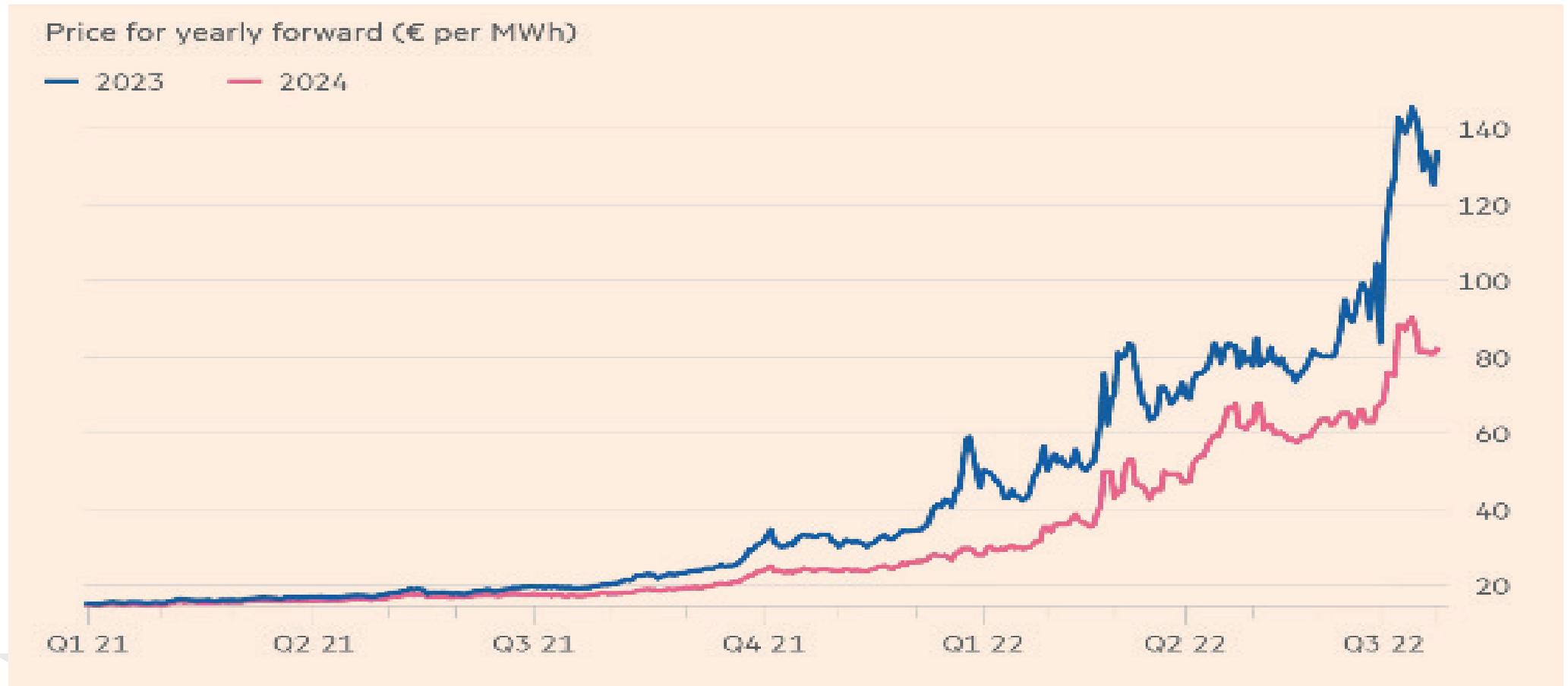
THE CURRENT SCENARIO

TREND OF CONTAINER SHIPPING COST



THE CURRENT SCENARIO

TREND OF THE NATURAL GAS PRICE



WHERE WE SELL

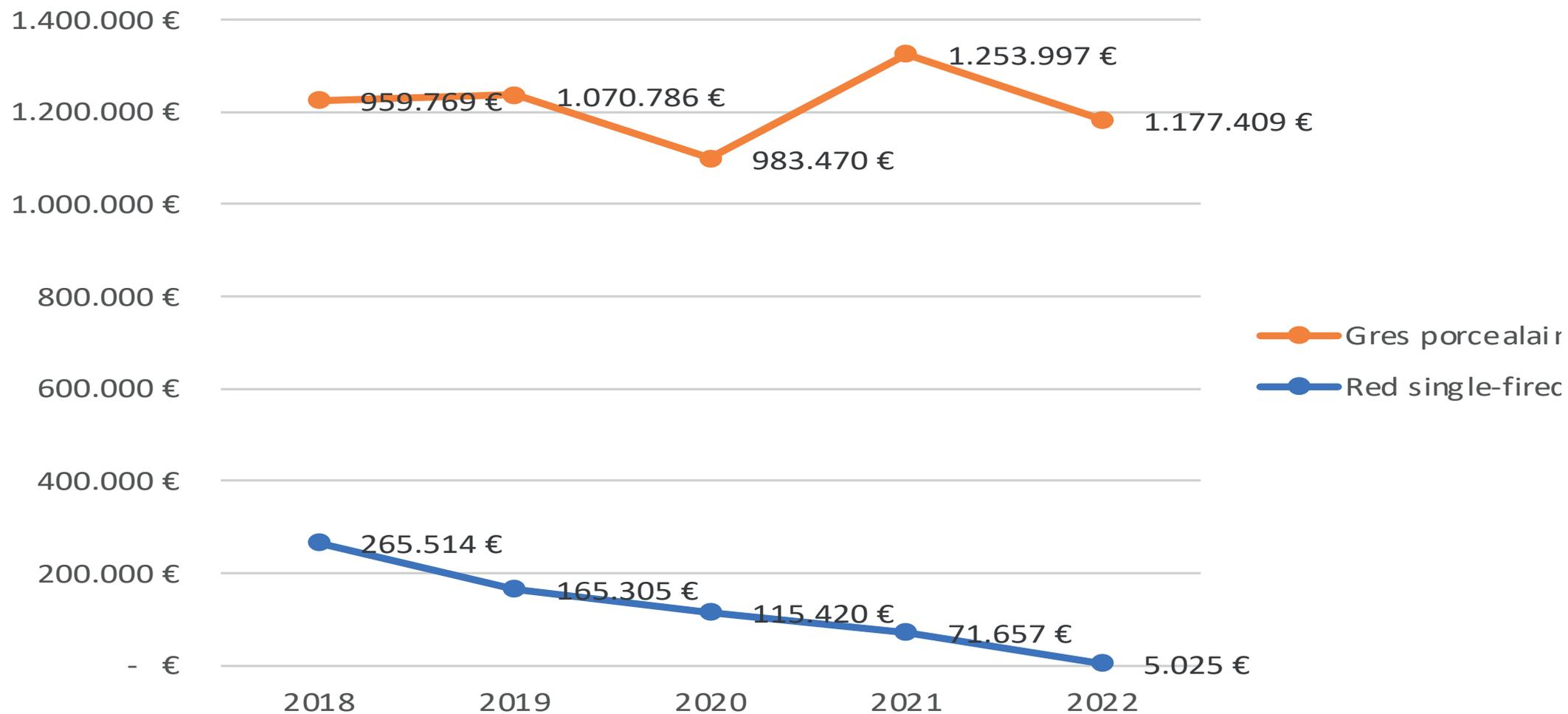
Over the years Opera Group has continuously exported its finished products to more than 110 countries around the world, optimizing its distribution capacity thanks to multiple national and international collaborations.

It has consolidated its presence and distribution effectiveness in several countries and carried out real estate projects in Western Europe, Eastern Europe, the USA and Canada, the Middle East, the Far East and several African countries.

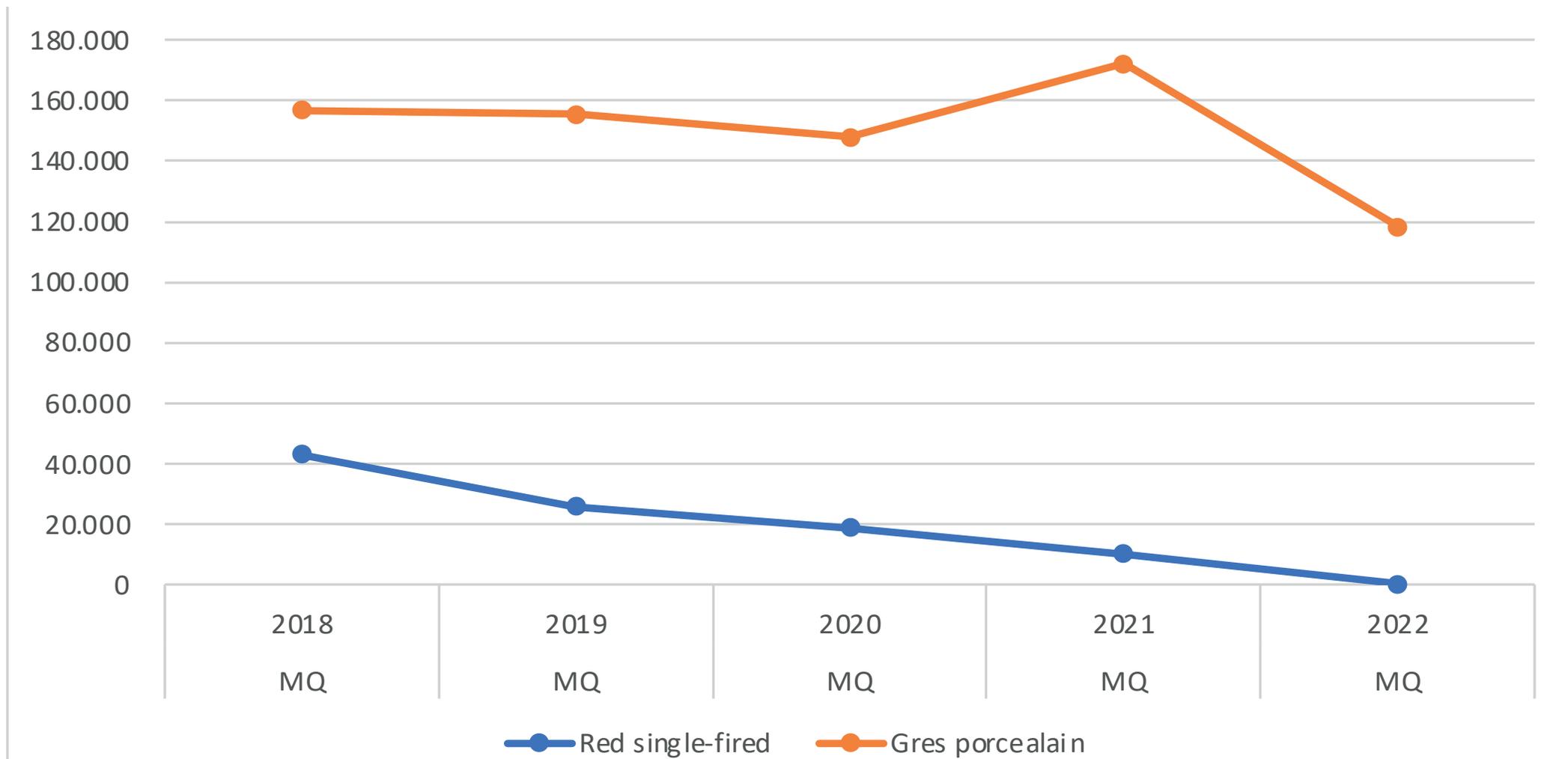
The group exports 80% of its turnover and in the next few years plans to strengthen its commercial presence on a stable basis in the main reference markets.

	SMQ 2022	Revenue 2022
Abroad	4.572.500	39.742.086 €
Italy	1.243.726	8.843.303 €
Total	5.816.226	48.585.389 €

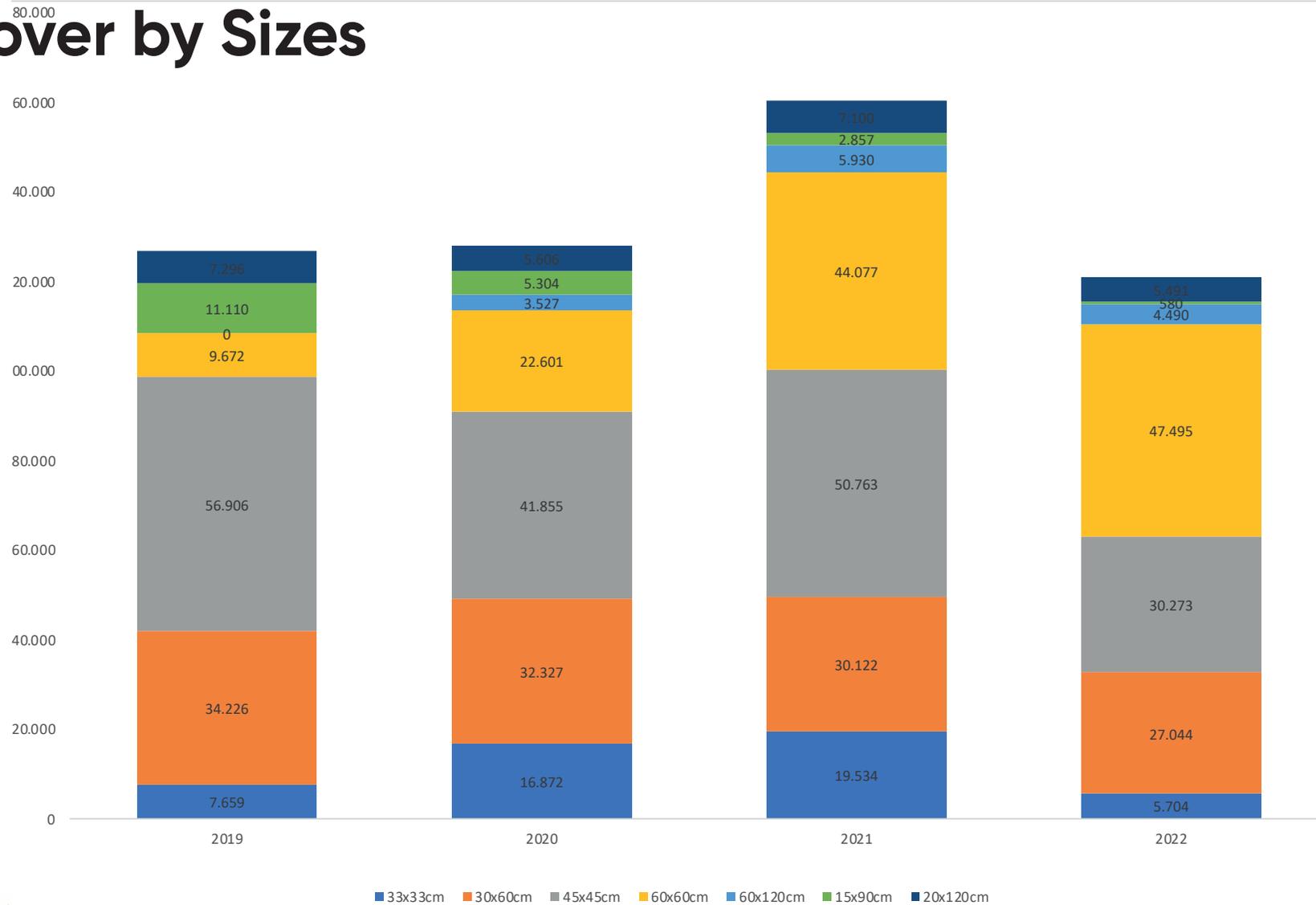
Turnover by type of product



Turnover by SQM



Turnover by Sizes



THANK YOU